

IMPORTANT – PLEASE ENSURE:

- YOU HAVE THE CORRECT **PRODUCT** KIT FOR YOUR VEHICLE BEFORE COMMENCING WITH THIS INSTALLATION
- ALL WORK IS CONDUCTED BY A COMPETENT INSTALLER
- ANY BARE METAL IS TREATED WITH WAXOYL
- FOR CAB INSTALLATIONS - ANY EXTERNAL PROJECTION GREATER THAN 5MM MUST HAVE AN EDGE RADIUS OF 2.5MM OR MORE (EG, CAB DOOR CYLINDERS / REP-LOCK BEZELS / CAB HANDLE PLATES).

IF UNSURE, PLEASE CONTACT THE TECHNICAL TEAM ON: - 01474 560077.



This kit also fits the following vehicles:

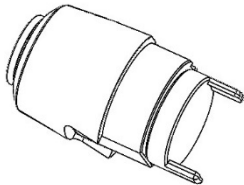
N/A

SAFETY INFORMATION

Please ensure that you wear the correct PPE when fitting the product to the vehicle.



KIT CONTENTS

		
1 x Replacement Lock	3 x Keys	

RECOMMENED TOOLS

				
1/4" Ratchet Drive	5 & 7mm Long Reach Socket	Torx Bit Set	Trim removal tools	Stepped Cone Bit

INSTALL SITE



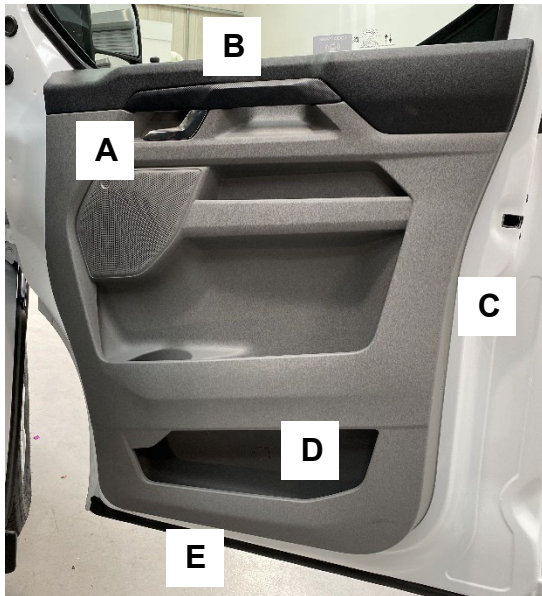
Ensure the vehicle is:
- On level ground
- In a safe location

ENVIRONMENTAL INFORMATION

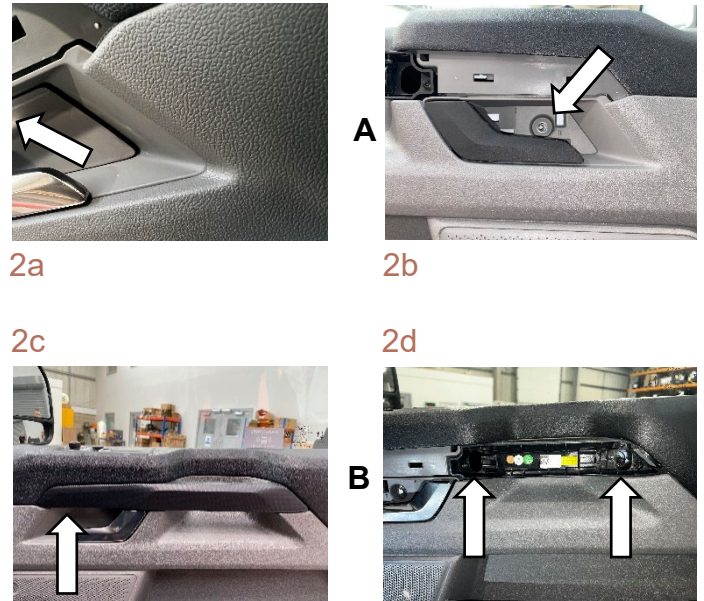
Please dispose of the packaging responsibly



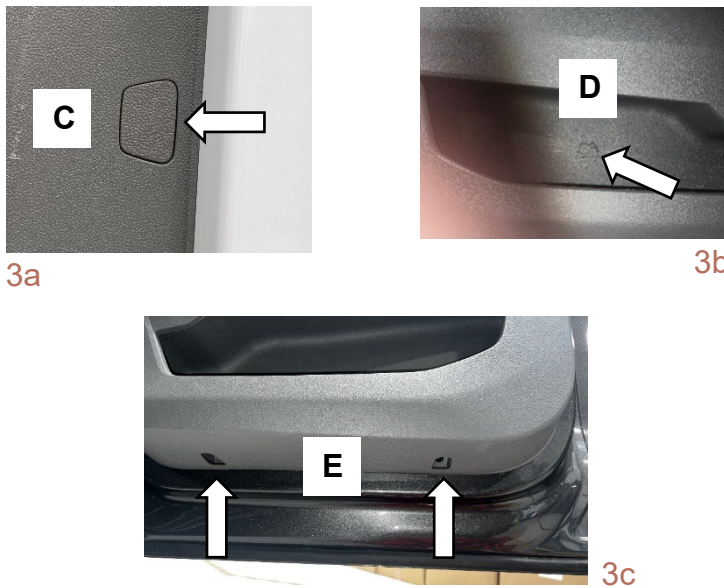
Photo 1



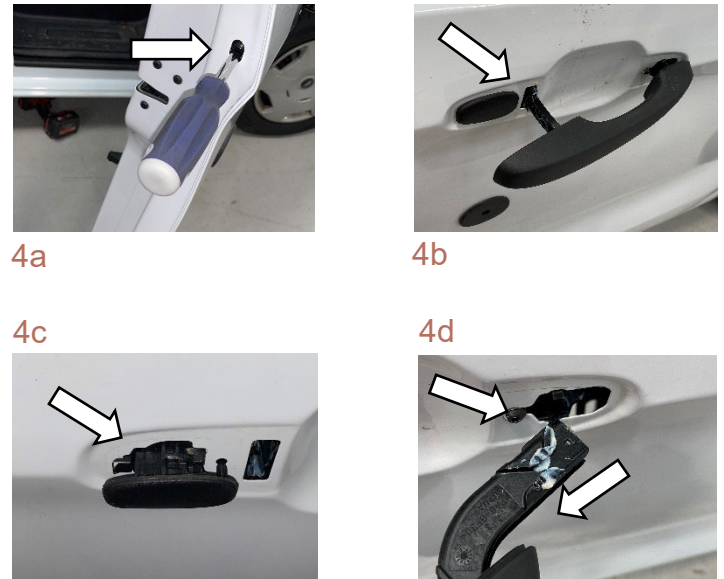
Photos 2



Photos 3



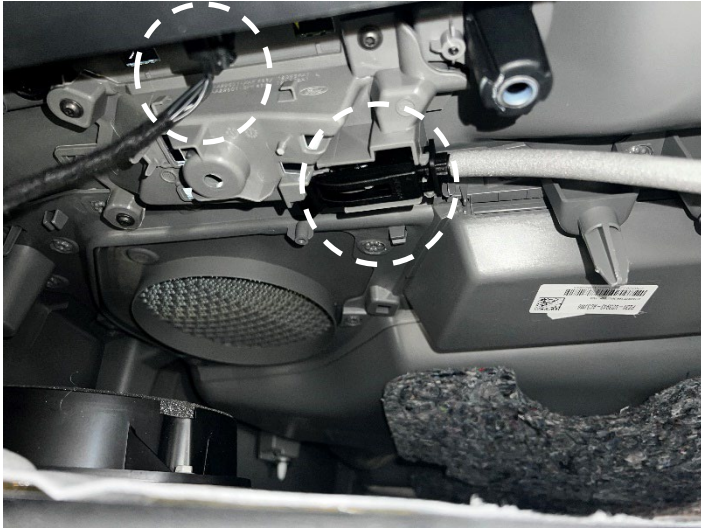
Photos 4



INSTALLATION GUIDE

- Remove main door panel as described below (**photo 1**).
- **(A)** Push inner corner inwards to pop cover out to remove & remove **7mm** Hex head screw (**photo 2a/b**).
- **(B)** Remove grab handle cover trim by prising front end outwards then prise off the rest (**photo 2c/d**).
- **(C)** Remove cover cap by pushing side inwards & remove **7mm** Hex screw (**photo 3a**).
- **(D)** Remove cover cap by pushing side inwards & remove **7mm** Hex screw (**photo 3b**).
- **(E)** Remove 2 x **7mm** Hex screws underneath panel (**photo 3c**).
- Remove grommet at rear of door. Hold handle outwards & use a long **5mm** socket through hole & turn anti-clockwise until handle releases (**photo 4a/b**).
- Prise out Plastic cap (**photo 4c**).
- Unplug end of handle & remove Torx screw (**photo 4d**).

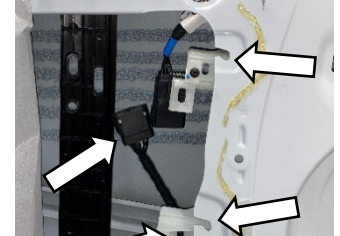
Photo 5



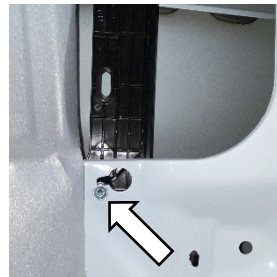
Photos 6



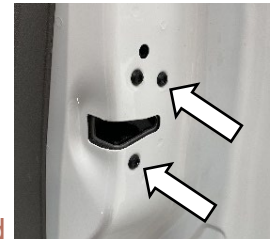
6a



6b



6c



6d

Photo 7

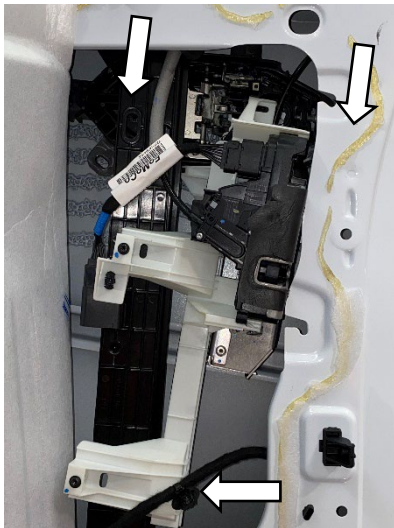
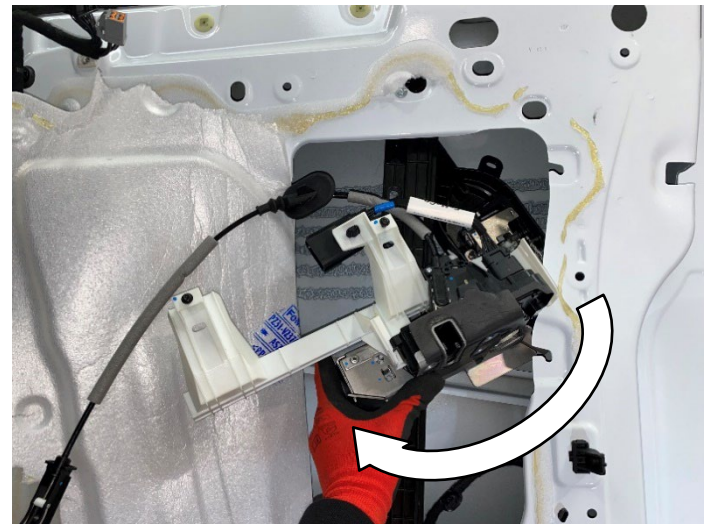


Photo 8



- Prise away bottom of door panel & work upwards & release at top.
- Unclip Internal release cable from rear of handle & unplug window switch (**photo 5**).
- Remove door panel & store safely.
- Carefully release polystyrene membrane away from rear end of door to allow access to inside of door.
- Push oval grommet through aperture for Internal release cable (**photo 6a**).
- Release plug from Latch & loosen 2 x Torx screws & release loom clips from plastic rail (**photo 6b/7**).
- Remove Torx screw from bottom of black window mechanism to aid removal of Latch (**photo 6c**).
- Remove 3 x Torx screws from rear of door (**photo 6d**).
- Release clips from handle carrier & lower Latch assembly as shown (**photo 7**).
- Gradually turn Latch assembly until handle carrier is vertical and can be removed (**photo 8**).

Photo 9

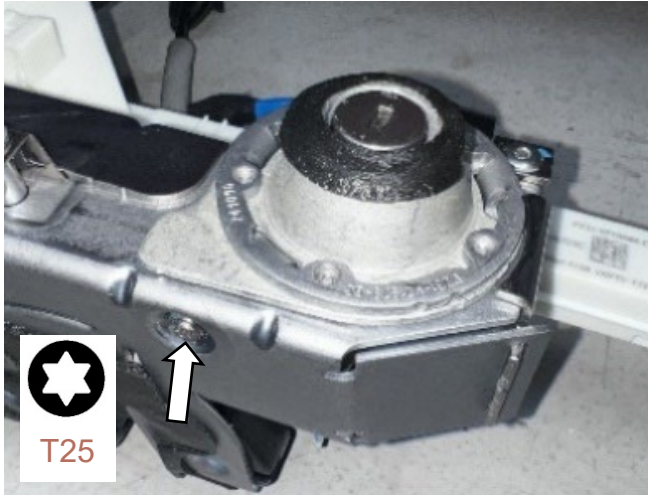


Photo 10

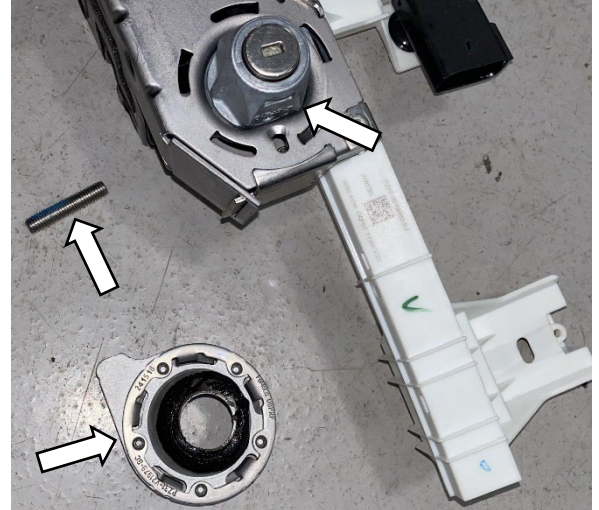


Photo 11

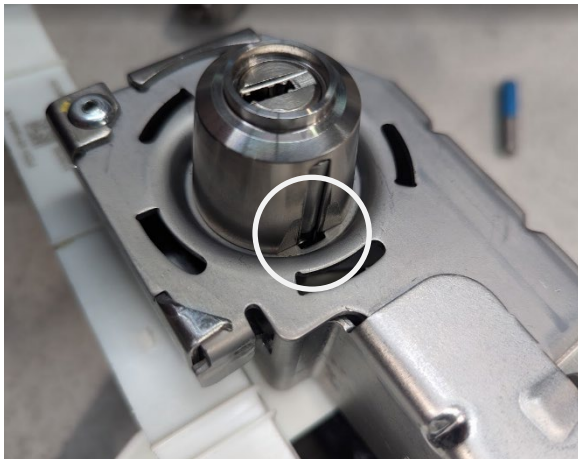
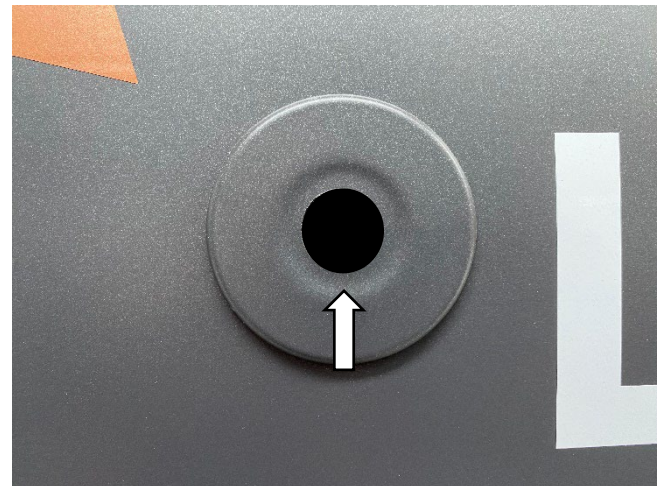


Photo 12



- Take Latch assembly & loosen/remove **T25 Torx** screw until cylinder cover can be removed (**photo 9/10**).
- Fit supplied replacement cylinder into Latch & refit cover & refit/tighten Torx screw. The groove in the replacement cylinder lines up with the small square notch in the OEM latch (**photo 11**).
- Test lock operates Latch mechanism using supplied keys.
- Open out hole external door cylinder cover to **17mm** using a stepped Cone drill bit (**photo 12**).

Photo 13



Photo 14

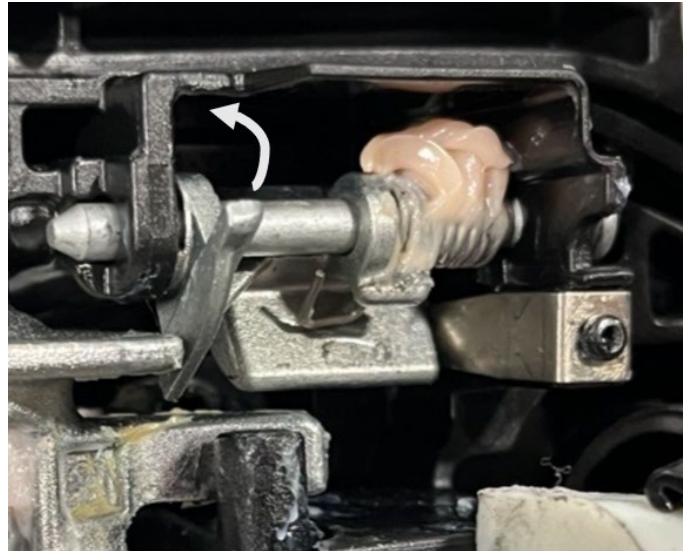


Photo 15



Check the mechanism has not shifted (and the T-Piece on the handle is clear to load fully into the large fork). If it has shifted, follow these next steps to reset it before refitting in the door:

Photo 13 - Push this sprung plate inward, with a screwdriver, to unlock the sprung component beside it

Photo 14 - Push this lever on the sprung component backwards

Photo 15 - The lever on the sprung component should lock down against the plastic carrier

Ensure the mechanism is in this state before loading back into the door

- Refit Latch assembly into door in the reverse of the removal procedure.
- Test operation of door lock.
- Refit membrane & door panel (**ensuring Internal release cable & plug are re-fitted**).
- Test door & electric window operation.
- Installation complete.